Serial No.: Not Yet Assigned

Filed : Herewith

Page

AMENDMENTS TO THE CLAIMS:

This listing of claims replaces all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

- 1. (Currently Amended) An electrical multi-layer component comprising:
- [[-]] having a base body (1) comprising:
- [[-]] containing a stack (la) of stratified ceramic layers, (2) and internal electrodes lying between at least some of the ceramic layers; and them (3)
- [[-]] in which an external electrode (5) is placed on a one lateral face (4) of the base body (1), for the external electrode contacting at least some of the internal electrodes (3), the external electrode comprising [[-]] which has the form of a layer[[,]] that has [[-]] and in which at least one local minimum indentation (6) is provided.
- 2. (Currently Amended) The electrical component as recited in of claim 1, wherein the outer external electrode (5) has comprises areas having a (14) with an essentially constant layer thickness that is substantially constant (d).
- 3. (Currently Amended) The electrical component of claim 1 as recited in one of claims 1 or 2, wherein the outer external electrode (5) contains comprises copper.

Applicant: Steffen Riemer Attorney's Docket No.: 14219-065US1

Serial No.: Not Yet Assigned Client's Ref.: P2002,0134USN

Filed : Herewith

Page: 5

4. (Currently Amended) The <u>electrical</u> component <u>of claim 1</u> as recited in one of <u>elaims 1 through 3</u>, wherein the ceramic layers (2) are piezoelectrically active.

- 5. (Currently Amended) The <u>electrical</u> component <u>of claim 1</u> as recited in one of <u>claims 1</u> through 4, wherein the at least one local minimum comprises plural indentations, the plural indentations being disposed at an angle relative to the face of the base (6) run in the form of troughs with longitudinal axes (7), and wherein the projection of the longitudinal axes (7) on the lateral face of the stack (la) with the outer electrode intersects the internal electrodes (3) at an angle α.
- 6. (Currently Amended) The <u>electrical</u> component <u>of claim 1</u> as recited in one of <u>elaims 1 through 5</u>, wherein a <u>plurality of the at least one local minimum comprises plural</u> indentations, the <u>plural indentations being spaced apart from one another</u> (6) are arranged at <u>substantially</u> equal distances.
- 7. (Currently Amended) The <u>electrical</u> component <u>of claim 1</u> as recited in one of <u>elaims 1 through 5</u>, wherein a <u>plurality of the at least one local minimum comprises plural</u> indentations, the <u>plural indentations being</u> (6) are distributed <u>substantially</u> uniformly over the <u>outer</u> external electrode (5).
- 8. (Currently Amended) The <u>electrical</u> component <u>of claim 1</u> as recited in one of <u>elaims 1 through 5</u>, wherein a plurality of the at least one local minimum comprises plural

Serial No.: Not Yet Assigned

Filed : Herewith

Page : 6

indentations, the plural indentations forming (6) form a periodically recurring pattern structure.

- 9. (Currently Amended) The electrical component of claim 1 as recited in one of elaims 1 through 8, wherein the external electrode has a substantially constant layer thickness at areas other than the at least one local minimum (d) in indentations (6) has a local minimum (d_{min}).
- 10. (Currently Amended) The electrical component as recited in of claim 9. wherein d_{min} the at least one local minimum has is a maximum of 75% of the substantially constant layer thickness (d).
- 11. (Currently Amended) The electrical component of claim 1 as recited in one of claims 1 through 10, wherein, at the at least one local minimum, the outer external electrode has a thickness of about zero (5) is interrupted at the indentations (6).
- 12. (Currently Amended) The electrical component of claim 1 as recited in one of claims 1 through 11, wherein the outer external electrode (5) is formed from applied in the form of a screen processing paste containing copper powder.

Serial No.: Not Yet Assigned

Filed : Herewith

Page : 7

13. (Currently Amended) The electrical component of claim 1 as recited in one of claims 1 through 12, wherein the at least one local minimum has indentations (6) have a width-(b) of at least 200 µm.

14. (Currently Amended) A method for producing an electrical multi-layer component, comprising with the following steps:

a) production of producing a base, the base comprising:

body (1) containing a stack (la) of stratified ceramic layers, (2) and internal electrodes (3) lying between at least some of the ceramic layers them, wherein attached to the lateral a face (4) of the base body (1) there is comprising an outside external electrode (5) for contacting that contacts at least some internal electrodes (3), having the form of the external electrode comprising a layer and in which having at least one local minimum indentation; (6) is provided.

b) contacting of establishing contact between the outer external electrode (5) with and a contact element; and (12) while

exerting a shearing load force between the outer external electrode (5) and the lateral face (4) of the base containing the external electrode body (1).

15. (Currently Amended) The method as recited in of claim 14, wherein the external electrode and the ceramic layers comprise materials with differing thermal expansion coefficients; are used for the outer electrode (5) and the ceramic layers (2), and

Serial No.: Not Yet Assigned

Filed : Herewith

Page : 8

where the contacting of the outer wherein soldering is used to establish contact between the external electrode (5) with a and the contact element (12) takes place by soldering.

16. (Currently Amended) The method of as recited in claim 15, wherein copper is used for the outer external electrode comprises copper, the ceramic layers comprise and a PZT ceramic for the ceramic layers, and the method further comprises:

where attaching wires are attached to the outer external electrode (5) by soldering at a temperature [[>]] that is greater than 200° C for contacting the outer electrode (5).

- 17. (New) The method of claim 14, wherein the shearing force is exerted while contact is being established.
 - 18. (New) An electrical component comprising: ceramic layers;

electrodes between at least some of the ceramic layers, the ceramic layers and the electrode layers together forming a stack having a first surface and a second surface, the electrode layers comprising alternating first electrodes and second electrodes, the first electrodes extending to the first surface but not to the second surface, the second electrodes extending to the second surface but not to the first surface; and

an external electrode on the first surface, the external electrode contacting the first electrodes, and the external electrode comprising a layer having one or more local

Serial No.: Not Yet Assigned

Filed : Herewith

Page : 9

minima.

19. (New) The electrical component of claim 18, wherein the stack comprises passive zones adjacent to the first surface and the second surface.

- 20. (New) The electrical component of claim 18, wherein the one or more local minima have a layer thickness of zero.
- 21. (New) The electrical component of claim 18, wherein the one or more local minima comprise indentations in the layer comprising the external electrode.
- 22. (New) The electrical component of claim 21, wherein the indentations are at least 25% less thick than a remainder of the layer comprising the external electrode.
- 23. (New) The electrical component of claim 18, further comprising one or more wires soldered to the external electrode.
- 24. (New) The electrical component of claim 18, wherein the local minima form troughs that are at an angle relative to the face of the stack.
- 25. (New) The electrical component of claim 24, wherein the troughs form substantially regular patterns on the face of the stack.